

Sheet metal working machines/ Plumber machines and equipment



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Cooperation, production and sales of third-party products

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Standard colors of our machinery and equipment:

RAL 9005 - jet black and RAL 7035 - light gray,
customer requests for colors can be ordered for an extra charge!

FOLDING PROFILES IS AN ISSUE FOR YOU?

You have come to the right place!



ARE YOU SPECIALISTS FOR FAÇADES and ROOFING?

Then our products are their daily bread!

Enter the world of folding now with our products "Made in Austria!"

Our compact, individually usable machines allow you quality and efficiency in your production!

PROFILINE Seaming machine ACCU-CLIMBER

The ACCU-CLIMBER is a machine for the production of angle seams and double standing seams on pre-profiled panels on roofs and facades in one operation with an integrated drive. In addition, the machine has a cutting function (i.e. 1 device for 3 uses).

- Angle seam and double standing seam - Individually or in one operation
- Cutting (by changing rolls, optional)
- Remote control - no bending over to fold
- Removable/exchangeable battery
- Weight: about 10 kg

The ACCU-CLIMBER is suitable for all common materials from 0.4 mm to max. 0.7 mm thickness:

- Titanium zinc up to 0.70 mm
- Copper up to 0.70mm
- Aluminum up to 0.70mm
- Colored steel up to 0.60 mm
- galvanized sheet steel up to 0.60 mm
- Stainless steel up to 0.60 mm
(max. 1.4301/V2a and max. 500N/mm²)

Dimensions: 370 x 205 x 270 mm [LxWxH]

Weight: 10 kg (with battery)

Battery requirements: 5.0 Ah, 18 V, 1 x battery included



Top view



Separate levers for angle and double standing seams



Makita battery connector



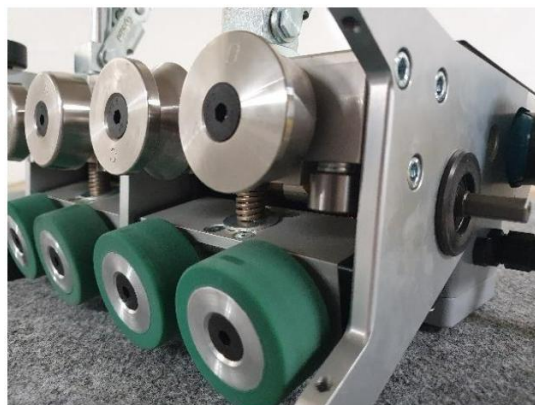
Forming rolls



With cutting rollers (option)



Roll on the seam



SEAMING PROFILES IS FOR YOU AN ISSUE?

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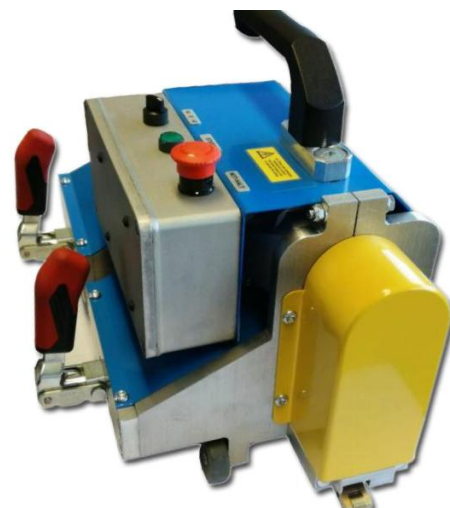
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FALZ PROFI

For folding profiled blades in angle or double standing fold without roll change

- Weight approx. 23kg
- Incl. Sheet steel case + key
- Working speed approx. 10 m/min.
- Stepless adjustment of the contact pressure
- Quickstart for easy entry and exit from the fold
- Suitable for all commercially available sheets including stainless steel (ROOF-INOX, Uginox FTE)
- Monitoring of the fold for automatic stop of the machine at the end of folding



„The Seaming Connector“ - Falzprofi Standard For seaming profiled panels in angle or double standing seam without changing rolls

Dimensions: L 450 / B 300 / H 300

Profile sizes: 25 mm or 32mm
& (clip relief)

Sheet thickness: up to max. 0,8mm

Roller set: latest technology,
hardened and with
rubberized rollers

Power consumption: 220 V

„The Seaming King“ - Falzprofi STAR For seaming profiled panels in angled or double standing seam, without roll change, with seam monitoring at the front and back

Dimension in mm: L 450 / B 300 / H 300

Profil sizes: 25mm or 32mm
& (clip relief)

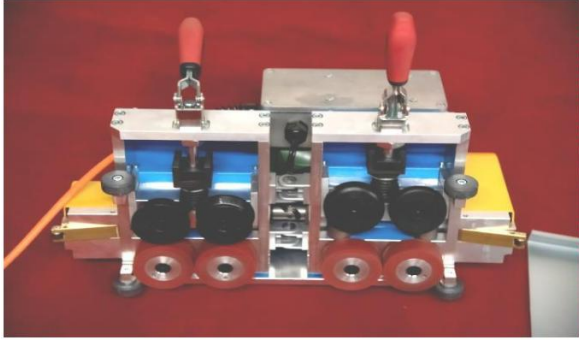
Sheet thickness: up to max. 0,8mm

Roller set: latest technology,
hardened and with
rubberized rollers

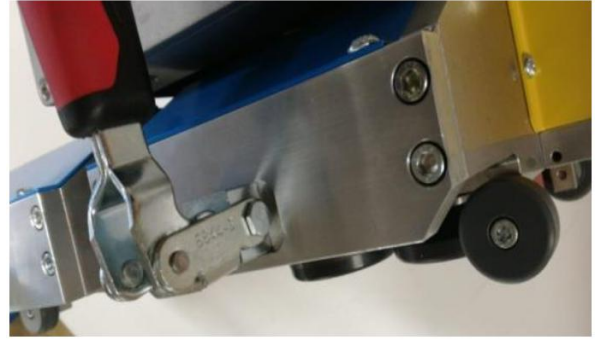
Power consumption: 220 V

Electromechanical limit switches, front and back

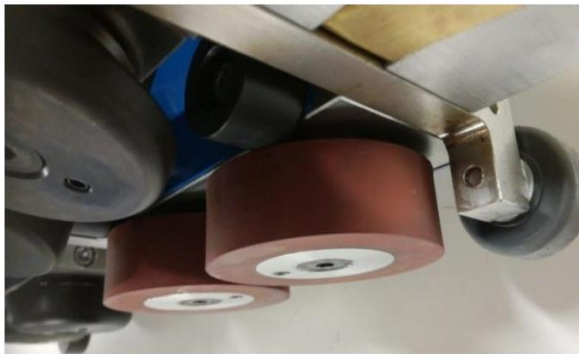
Color: RAL 9005 - jet black and RAL 7035 - light gray



Rubberized drive rollers (sheet transport)



Clamping mechanism with handle



Complete set of roller (profile hardened rollers)



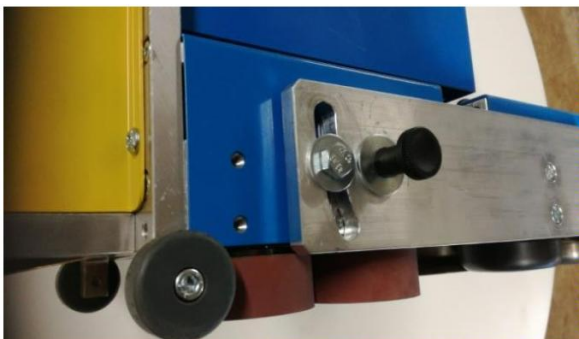
Electromechanical limit switch



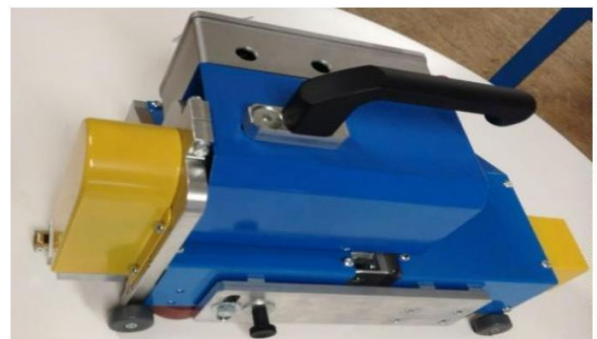
Sheet metal case with spanner



Control panel of the machine



Concave and convex Adjustment of the machine (by push-button)



Top view

SHEET CUTTING IS A THEME FOR YOU?

You have come to the right address!

YOU ARE SPECIALISTS FACADES - ROOFING & SHEET METAL BLANKS?

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Our compact, individually usable machines enable quality and efficiency in your production!



HAND SCISSOR

Hand shears for attachment to tables, machines or apparatus.

Our scissors are characterized by their high rigidity, clean cut and the individual adjustability to all requirements of the working world.

- massive construction
- very good handling and variable conversion right/Left
- Lower blade can be used on both sides
- hardened – stored guide carriage
- additional hold-down suitable for smallest sheet metal parts
- when mounted on the table – scissors completely hinged
- high overall passage of 35 mm
- Color: RAL 9005 - jet black



Model: „PROFILINE TS 1000“

Dimension:	L 1270 / B 400 / H 400
Weight:	approx. 36kg max.
Sheet width:	0 - 1080mm
Capacity:	1.0 mm (galvanized) incl. mounting device at the working table, foldable with automatic stripper plate and manually operated

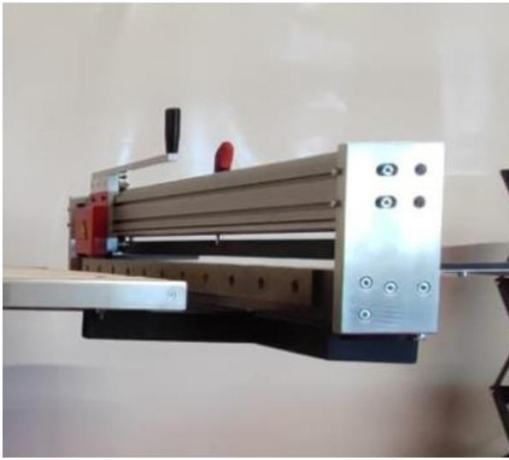
Model: „PROFILINE TS 1250“

Dimension:	L 1420 / B 400 / H 400
Weight:	approx. 39kg
Sheet width:	0 - 1280mm
Capacity:	1.0 mm (galvanized) incl. mounting device at the working table, foldable with automatic stripper plate and manually operated

View of the table shears folded down



Mounting options on the cutting table



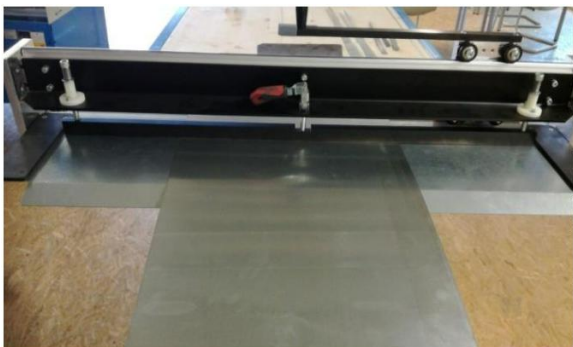
View of the lower knife, upper knife and rubberized pressure roller



Large overall height under the hold-down device



Sheet metal clamped by means of a stop or clamping device



Long pull lever (left or right side)



IS PROFILING A SUBJECT FOR YOU?

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Bender Row PROFI-KANT

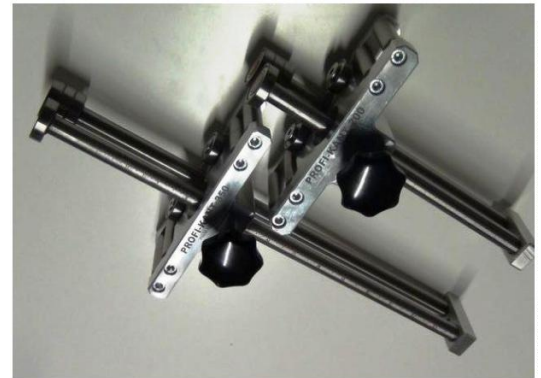
Our professional assistant is small, handy and very easy to use. They do not replace a profiling machine, but they complement it for small jobs. Whether on the roof or on the facade, the professional edge fits in every pocket and is always ready for use.

Profi-Kant 200

Weight: 2.5kg
Length: 270 mm
Width: 170 mm
Height: 120 mm
Installation height (FALZ) = 4 - 200 mm

Profi-Kant 350

Weight: 3,2 kg
Length: 430 mm
Width: 170 mm
Height: 120 mm
Installation height (FALZ) = 4 – 350 mm

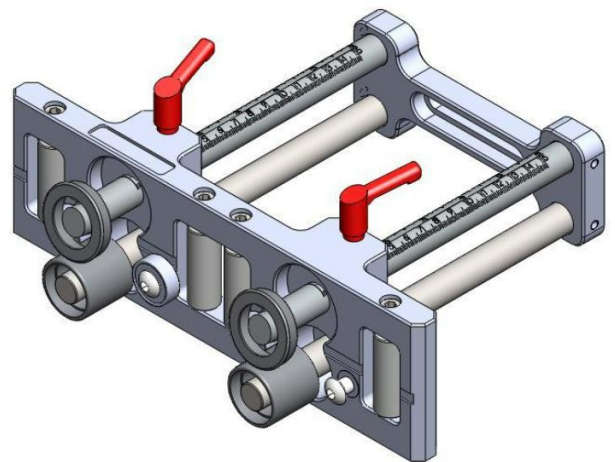


Double Profi-Kant 200XL

Weight: 3,3 kg
Length: 270 mm
Width: 280 mm
Hight: 120 mm
Installation hight (FALZ) = 4 – 200 mm

Double Profi-Kant 350XL

Weight: 4,2 kg
Lenght: 430 mm
Width: 280mm
Hight: 120 mm
Installation height (FALZ) = 4 – 350 mm



Option: Bending wheel with an angle of 80 ° to bend metal sheets up to 100 °.

- All parts made of high quality stainless steel and suitable for all weather conditions.
- 16 mm hard chrome plated rods with laser marking.
- Rust-resistant ball bearings
- Adjustable distance setting for different material thicknesses from 0.3-1mm.
- Highest quality and functionality
- Made in Austria
- All parts are also available as spare parts

Sheet metal thickness: for all standard roofing qualities:

galvanized / galvanized coated	up to 0.7 mm
Zinc	up to 0.8 mm
Stainless steel ROOF-INOX / Uginox	up to 0.6 mm
Copper	up to 0.8 mm
Aluminum	up to 1.0 mm

Profikant 200



Profikant 200



Profikant 350



Handling for setting up (form)



Lightweight construction – aluminum (Stainless) and reshaping via hardened bearings



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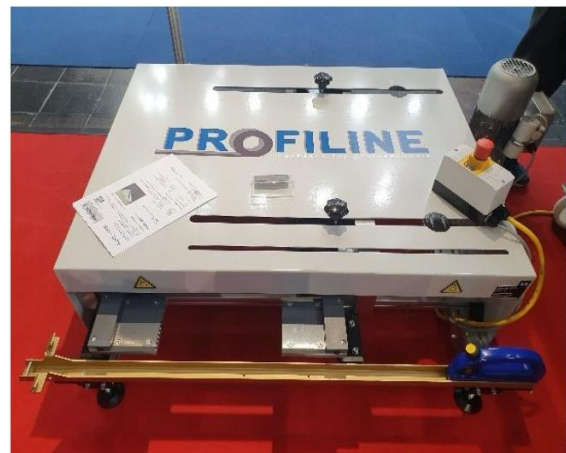
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Our compact, individually usable machines enable quality and efficiency in your production!

Profile shaping machines for standing seam technology

Austrian quality – worldwide in operation

PROFIL PROFI 800 Light



The little one - compact profiler directly for the construction site!

Dimensions in mm: L 1200 / W 1400 / H 400, motor height: 630

Weight: 220 kg

Profile sizes: 25mm Single and double standing seam

Sheet width: Stepless adjustment via Quickset system of sheet width 280 - 840 mm

Sheet thickness: up to a maximum of 0,8 mm

Roller set: latest technology, hardened and with drive elements in the rollers (Rubber inserts)

Color: RAL 9005 - jet black and RAL 7035 - light gray

Power connection: 220V / 16A

For all standard roofing qualities:

Galvanized / galvanized coated up to 0.7 mm

Aluminum, Copper, Zinc up to 0.8 mm

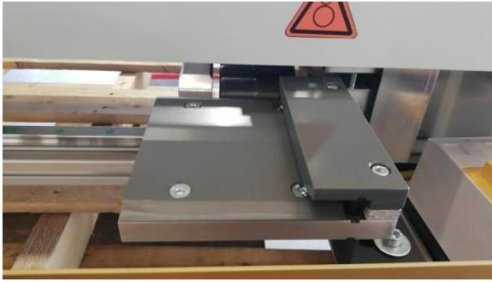
Stainless steel ROOF-INOX / Uginox up to 0.6 mm

Easy profiling of:

- shortfall
- coverage
- Conical shares

Accessories (optional)

- Hand scissors HS
- Conversion kit for 1 mm thick sheet metal
- Castors instead of adjustable feet



Sheet metal entry



Front side with profile sizes



Width adjustment via QuickStep



On / off switch and emergency stop (removable)



Motor with 2m cable



Lifting eye and adjustable foot



Cutting device (HS - hand scissors)

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PROFIL PROFI 800

The Entry model:

PP800 „The compact profiling system“



Dimensions in mm: L 1200 / W 1400 / H 1100

Weight: approx. 290 kg

Profile sizes: 25mm Single and double standing seam

Sheet width: Stepless adjustment via Quickset system of sheet width 280 - 840 mm

Sheet thickness: up to a maximum of 0,8 mm

Roller set: latest technology, hardened and with drive elements in the rollers
(Rubber inserts)

Color: RAL 9005 - jet black and RAL 7035 - light gray

Power connection: 220V / 16A

For all standard roofing qualities:

Galvanized / galvanized coated up to 0.7 mm

Aluminium, Copper, Zinc up to 0.8 mm

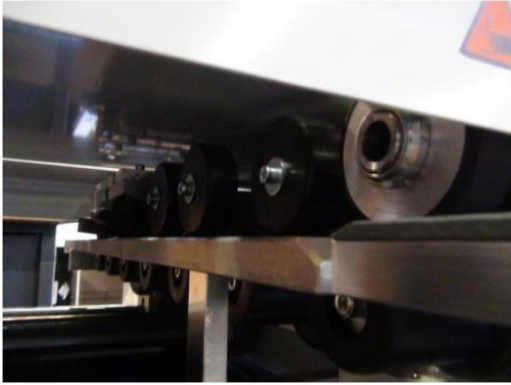
Stainless steel ROOF-INOX / Uginox up to 0.6 mm

Easy profiling of:

- shortfall
- coverage
- Conical shares
(from 50 mm axle mass)

Accessories

- Extended spout for better stabilization of the sheet metal shares
- Conversion kit for 1 mm thick sheet metal
- Hand scissors HS



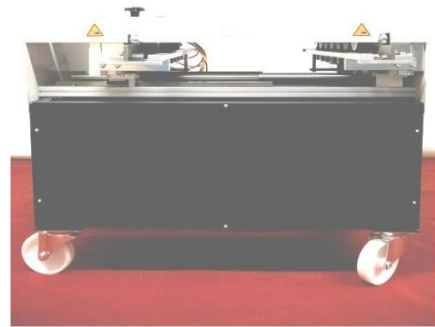
Large set of rollers for best quality



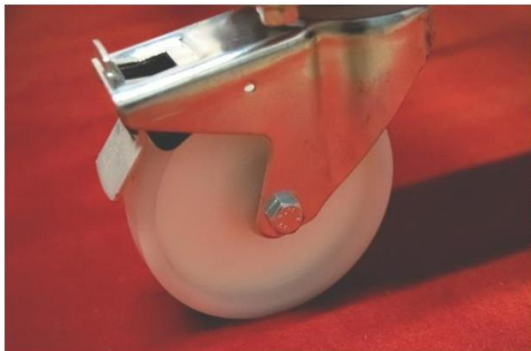
Electro switch with cable for 220 V



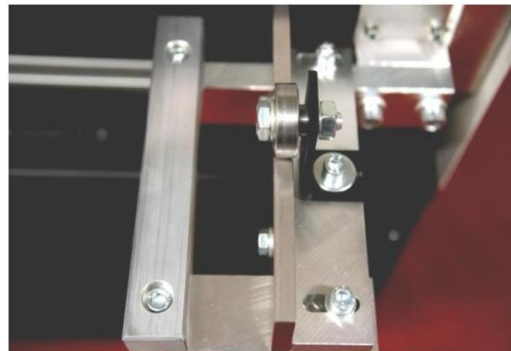
Easy width adjustment via Quickset System



Metal sheet outlet



Roller with parking brake



Guide at the sheet metal outlet

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Profile shaping machines for standing seam technology

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PROFIL PROFI 1000

The classic:

PP1000 „The compact profiling system“

Dimension: L 1600 / W 1300 / H 1100

Weight: approx. 480 kg

Profile sizes: 25 mm or 32 mm (Clip relief) Single and double standing seam

Sheet width: Stepless adjustment via trapezoidal threaded spindle of 280 - 820 mm

Sheet thickness: up to max. 0,8 mm

Roller set: latest technology, hardened and with drive elements in the rollers

Cutting device: Cross cutting device via guide scales

Color: RAL 9005 - jet black and RAL 7035 - light gray

Power consumption: 1,5KW / 220V / 16 A

Length measurement: manually measuring wheel

For all standard roofing qualities:

Galvanized / galvanized coated	up to 0.7 mm
Aluminium, Copper, Zinc	up to 0.8 mm
Stainless steel ROOF-INOX/Uginox	up to 0.6 mm

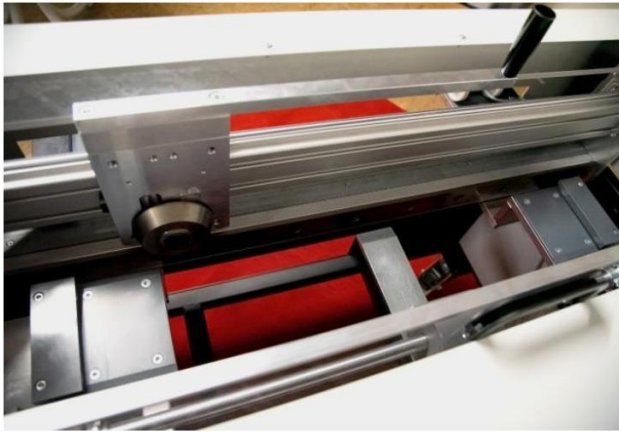
Easy profiling of:

- shortfall
- coverage
- Conical shares
(from 50 mm axle mass)

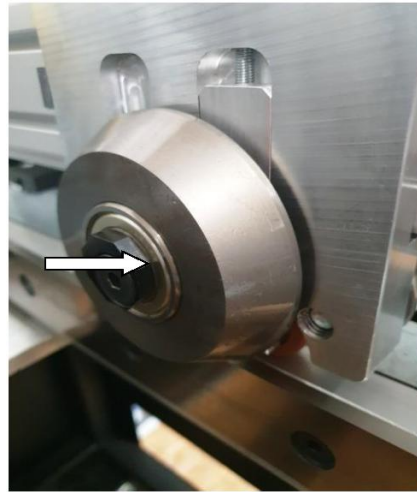


Accessories (optional)

- Speed regulation via potentiometer from 0 - 15 m / min
- Round bending - professional for round bending (convex and concave) after profiling with/and roller set modul for clip relief
- Squeegee set for stiffening beads for large widths or thin sheets, driven
- Conversion kit for 1 mm thick sheet metal



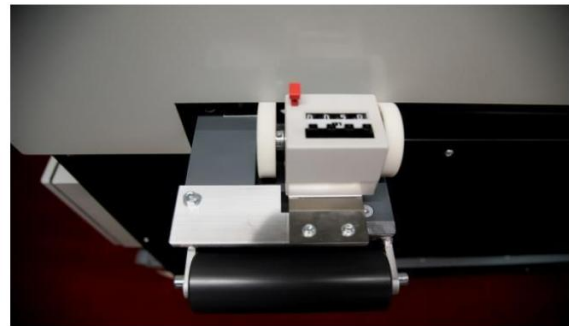
Cross knife with hand lever



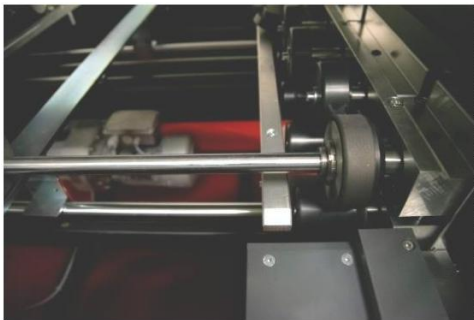
Knife adjustment (Crosspiece cutting device)



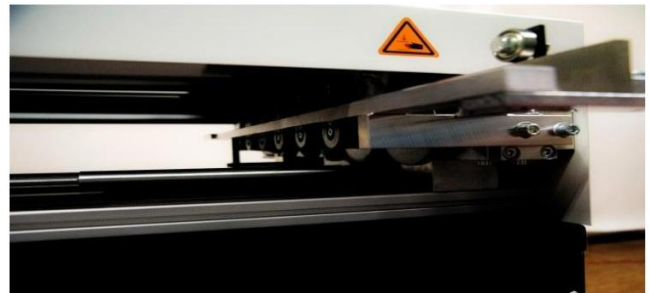
Electric cabinet with operating buttons



Length measurement via measuring wheel



Profiling unit (inside)



Profile spout



Secured drawer slide for manual intervention

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Profile shaping machines for standing seam technology

Austrian quality – worldwide in operation

PROFIL PROFI 2000

The Top model:

PP2000 "The compact profiling system" with automatically switchable feed rollers.

Dimension: L 1600 / W 1400 / H 1100

Weight: approx. 500 kg

Profile sizes: 25 mm or 32 mm (Clip relief)
Single and double standing seam



Sheet width: Stepless adjustment via trapezoidal threaded spindle of 280 - 820 mm

Sheet thickness: up to max. 0.8 mm

Roller set: latest technology, hardened and with drive elements in the rollers

Cutting device: Cross section cutting device via guide carriage & longitudinal cutting device with residual material ramp

Color: RAL 9005 - jet black and RAL 7035 - light gray

Power consumption: 1,5KW / 220V / 16 A

Length measurement: digital via measuring wheel

Options:

- Speed regulation via potentiometer (0-15m/ min)
- Round bending - professional for round bending (convex and concave) after profiling
- roller set modul for clip relief
- Squeegee set for stiffening beads for large widths or thin sheets, driven
- Conversion kit for 1 mm thick sheet metal

For all standard roofing qualities:

Galvanized / galvanized coated	up to 0.7 mm
Aluminium, Copper, Zinc	up to 0.8 mm
Stainless steel ROOF-INOX/Uginox	up to 0.6 mm

Control panel and mechanical clutch for automatic feed



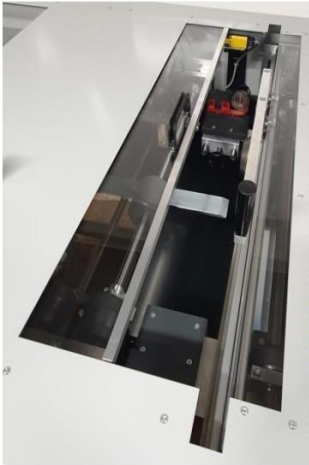
Infeed (sheet metal feed) from the front



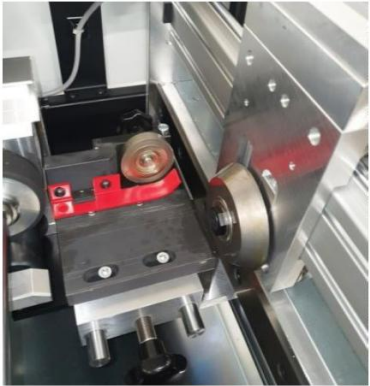
Length measuring device



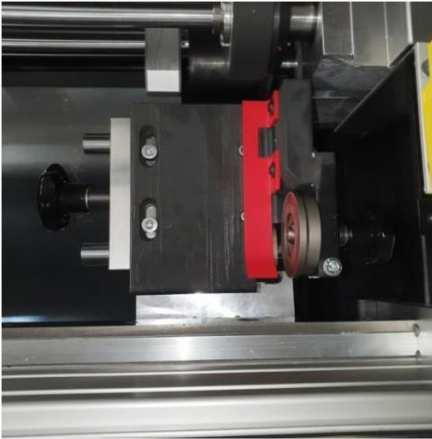
Viewing window and cross section cutting device



Slitting and cut-to-length knives



Longitudinal cutting device (additional cutting of the sheets possible)



Profiling unit with large rollers



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Profile shaping machines for standing seam technology Austrian quality – worldwide in operation

PROFIL PROFI PP2000 PLUS

PP2000 PLUS - "The PROFI" - Profiling system that fulfills all the sheet metal roofer wishes

Dimension in mm: L 1500 / W 1400 / H 1100

Weight: approx. 500 kg

Profile sizes: 25 mm or 32 mm (Clip relief)
Single and double standing seam

Sheet width: Stepless adjustment via trapezoidal threaded spindle of 280 - 820 mm

Sheet thickness: up to max. 0.8 mm

Roller set: latest technology, hardened and with drive elements in the rollers

Cutting device: Cross section cutting device via guide carriage & longitudinal cutting device with residual material ramp

Color: RAL 9005 - jet black and RAL 7035 - light gray

Power consumption: 1,5KW / 220V / 16 A

Length measurement: digital via measuring wheel



Standard equipment: Round bending unit (convex and concave) for after profiling
Roller set module for clip relief

Options:

- Speed regulation via potentiometer (0-15m/ min)
- Squeegee set for stiffening beads for large widths or thin sheets, driven
- Conversion kit for 1 mm thick sheet metal

For all standard roofing qualities:

Galvanized / galvanized coated	up to 0.7 mm
Aluminium, Copper, Zinc	up to 0.8 mm
Stainless steel ROOF-INOX/Uginox	up to 0.6 mm

Control panel and mechanical clutch for automatic feed



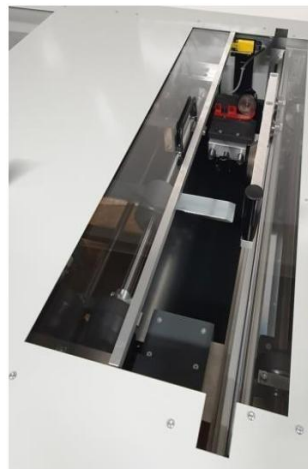
Infeed (sheet metal feed) from the front



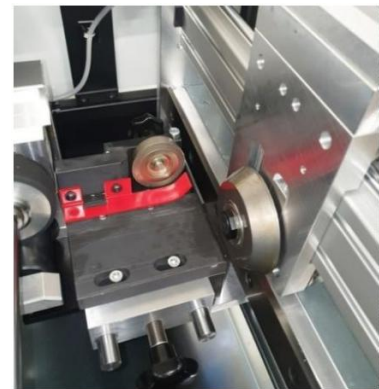
Length measuring device



Viewing window and cross section cutting device



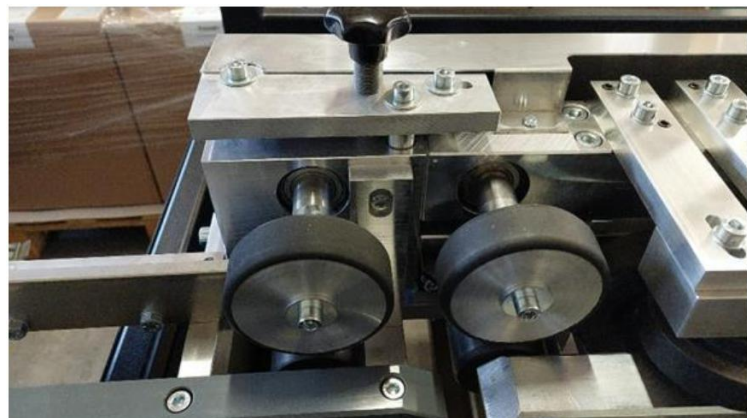
Slitting and cut-to-length knives



Bending unit and clip relief module



Roller set for clip relief



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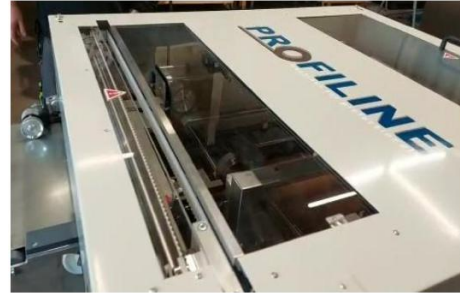
Profiling machines for standing seam technology

Austrian quality – worldwide in operation

PROFIL PROFI 3000

The Luxury model:

PP3000 „The compact profiling system & fully automatic“



Dimensions:	L 1500 / W 1400 / H 1000
Weight:	approx. 555 kg
Profile sizes:	25 mm or 32 mm (clip relief) Single and double standing seam
Sheet width:	Stepless adjustment via trapezoidal thread spindle from 280 - 820 mm
Sheet thickness:	up to max. 0.8 mm
Roller set:	latest technology, hardened and with drive elements in the rollers (Rubber inserts)
Cutting device:	Fully automatic transverse division via guide scales & manually adjustable Longitudinal cutting device with residual material ramp
Plate drive:	Fully automatic
Color:	RAL 9005 - jet black and RAL 7035 - light gray
Power consumption:	1,5KW / 380V / 16 Ampere
Optional:	round bender & trailer body

For all standard roofing qualities:

Galvanized / galvanized coated	up to 0.7 mm
Aluminium, Copper, Zinc	up to 0.8 mm
Stainless steel ROOF-INOX / Uginox	up to 0.6 mm

Easy profiling of:

- shortfall
- coverage
- Conical shares
(from 50 mm axle mass)

The fully automatic machine for industrial production

- Cover can be opened
(with safety switch)
- el. Roller shear for cutting before profiling
- Speed regulation via potentiometer
from 0 to 15 m / min

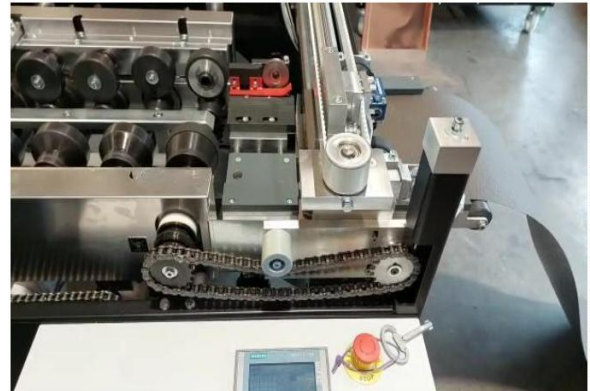
- Deliverable slitting knife for fitting
flocks easy operation
- Siemens control for quantity and
length pre-selection

Option: Module for bending unit
Clip relief module
Conversion kit for 1 mm thick sheet metal
trailer assembly

Longitudinal and cut-to-length cutters



The scissors are driven by a toothed belt (slip-free)



Sheet infeed with length measuring wheel



Control display, start button and emergency stop switch



sheet metal spout



Profiling unit with optional bending and clip relief module



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Profile shaping machines for standing seam technology Austrian quality – worldwide in operation

PROFILPROFI PP-PRIMUS

„The First - The Multifunctional“

PP-Primus - "Fully automated for 4 (!) possibilities of standing seam technology"

The fully automatic machine for industrial production

- Profiling of 25mm and 32mm through double entry guide - no changeover time
- State-of-the-art rollers in forming technology
- Clip relief module can be installed in 5 minutes using the tool-free changing station
- Swiveling control arm with Siemens touch screen display
- Width adjustment on both sides with scale
- Longitudinal cutting device on both sides (option)
- Waste ramp at the front Fully automatic shears for transverse division
- Large viewing windows - on both sides for secure access

Dimensions: L 1900 / B 1800 / H 1700

Weight: app. 785 kg



Power connection: 1,5KW / 220V / 16 Ampere

Color: RAL9005-jet black and RAL7035-light gray

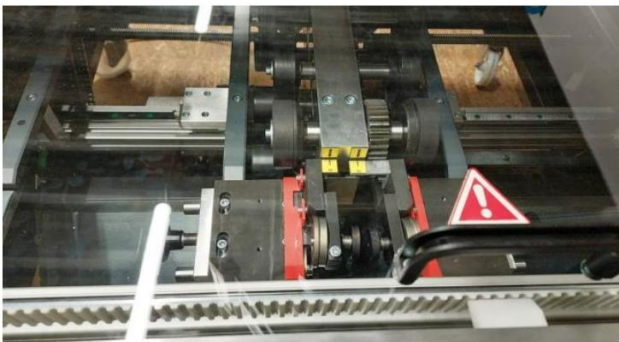
Tool-free changing station for/for clip relief use



Pivoting control arm for all-round Movement and state-of-the-art touchscreen display – Made by Siemens



Longitudinal cutting device - for both sides (option)



Fully automatic shears (cross division) with secured possibility of intervention



Double infeed guide for 25 mm and 32 mm without machine adjustment



SPLIT SHEETS IS A TOPIC FOR YOU?

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Our compact, individually usable machines enable quality and efficiency in your production

Slitting machines for optimum sheet metal cutting

Austrian quality – worldwide in operation

SPALT PROFI 1250 HS

Slitting line „Economy model“

SPALT-PROFI 1250 HS

Dimension in mm: L 1800 / W 1200 / H 1400

Weight: 700 kg

Sheet width: 1250 mm

Product: Slitting line and cross-section unit

Cutting performance: Longitudinal division standard 4 pairs of knives, with integrated electronic scissors for cutting maximum 1.0 mm power steel 400N/mm², manual or automatic adjustment of the upper knife shaft

Color: RAL9005-jet black and RAL7035-light gray

Power consumption: 220V/16 A

Sheet thickness: for all standard roofing qualities

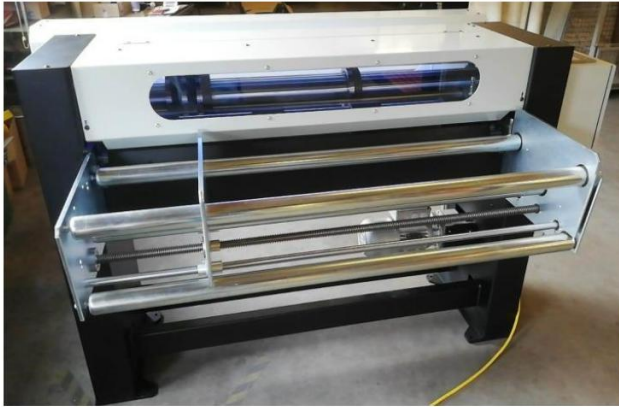
Galvanized:	1.00 mm
Aluminium, Copper, Zinc:	1.25 mm
Stainless steel	0.80 mm



optional:

- integrated material lift (manual and automatic)
- Slitting knife electrically adjustable
- Numbers of slitting knife are expandable
- Sheet width up to 1500mm
- Siemens Touch Screen
- adjustable operator panel (arm)
- Motorized harmonic adjustment

Sheet metal inlet (width adjustable)



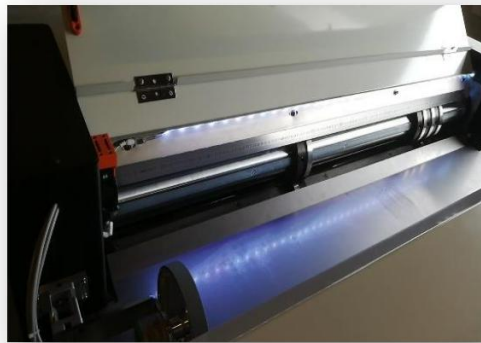
Adjustable knives



Hand scissors (variable right / left)



Machine protection switch (hood)



Control unit



Cutting carriage with upper and lower knife



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Slitting machines for optimum sheet metal cutting

Austrian quality – worldwide in operation

SPALT PROFI 1250 ES

Slitting line „Economy model“

SPALT-PROFI 1250 ES

Dimension in mm: L 1800 / W 1300 / H 1400

Weight: 750 kg

Sheet wigth: 1250 mm

Product: Slitting line and cross-section unit



Cutting performnce: Longitudinal cutting standard 4 pairs of knives, with integrated electronic scissors for cutting maximum 1.25 mm power steel 400N/mm², manual or automatic adjustment of the upper knife shaft

Control: Siemens

Color: RAL9005 - jet black and RAL7035 - light gray

Power consumption: 220V/16 Ampere

Sheet thickness: for all standard roofing qualities

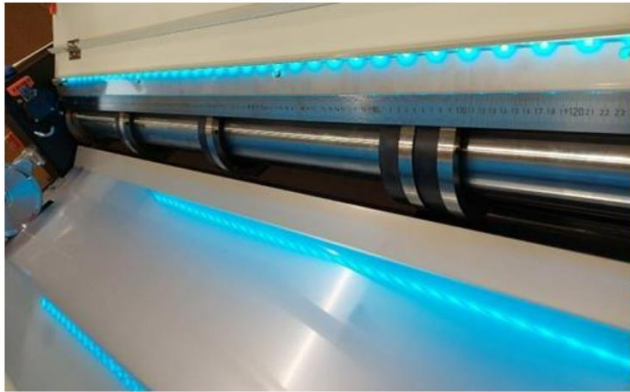
galvanized: 1.00 mm

Aluminium, Copper, Zinc: 1.50 mm

Stainless steel: 0.80 mm

optional:

- Integrated material lift (manual and automatic)
- Slitting knife electrically adjustable
- Numbers of slitting knife are expandable
- Sheet width up to 1500mm
- Siemens Touch Screen
- Adjustable operator panel (arm)
- Motorized harmonic adjustment
- Waste optimization



Knife shafts and knives (adjustable)



Sheet metal inlet of the machine with adjustable guide width



View cutting carriage with upper and lower blade



The feed metal sheet



Control touch screen (Siemens control)



SP1250ES with decoiler

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Slitting machines for optimum sheet metal cutting

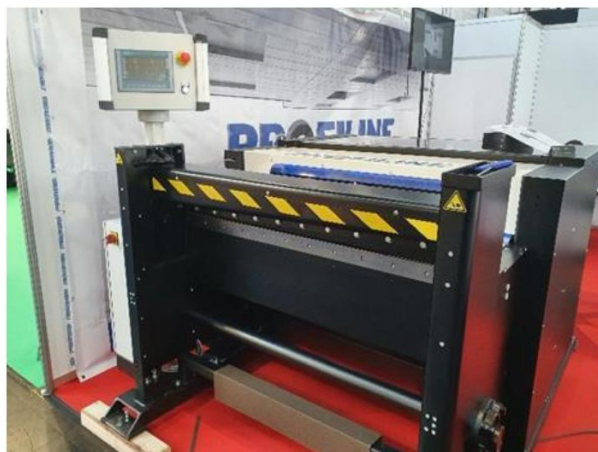
Austrian quality – worldwide in operation

SPALT PROFI 1250 TS

Slitting line „Business model“

SPALT-PROFI 1250 TS

Dimension: L 1800 / W 1700 / H 1400
Weight: 1300 kg
Sheet width: 1250 mm
Product: Slitting line and cross-section unit



Cutting performance: Longitudinal cutting standard 4 pairs of knives, with integrated Guillotine shears for cutting maximum 1.50 mm power steel 400N/mm², manual or automatic adjustment of the upper knife shaft

Control: Siemens with Touch screen
Color: RAL9005 - jet black and RAL7035 - light gray

Power consumption: 380V/16 Ampere

Sheet thickness: for all standard roofing qualities

galvanized:	1.25 mm
Aluminium, Copper Zinc:	1.50 mm
Stainless steel:	0.80 mm

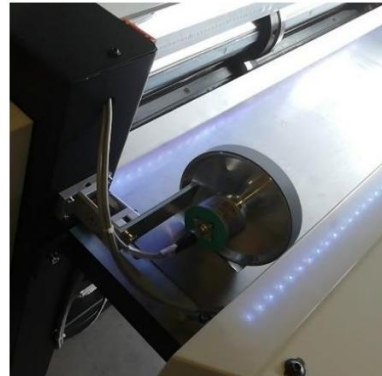
optional:

- Integrated material lift (manual and automatic)
- Slitting knife electrically adjustable
- Numbers of slitting knife are expandable
- Sheet width up to 1500mm
- Siemens Touch Screen
- Adjustable operator panel (arm)
- Motorized harmonic adjustment
- Waste optimization

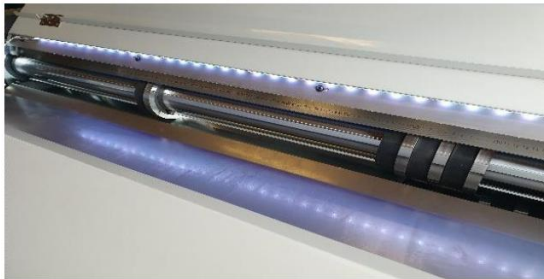
Siemens control per display



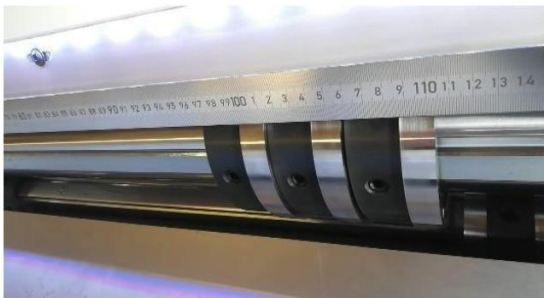
Wheel of length measurement



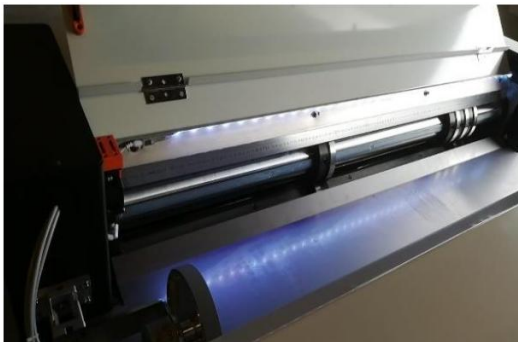
Knife shaft and measuring tape



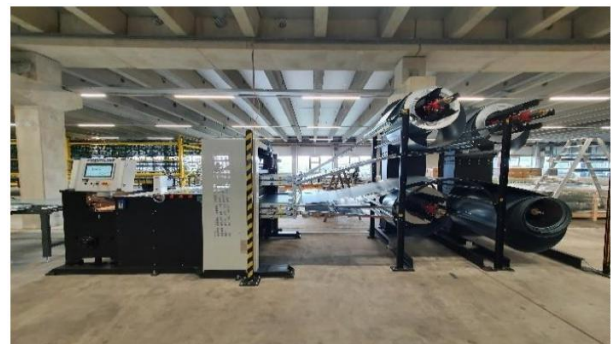
Sheet infeed adjustable laterally by hand wheel



Safety switch of the cutterblock cover



SP1250TS with optionally straightener and material management system (4 x 3t coils)



CUT TO LENGTH IS AN ISSUE FOR YOU?

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Cutting to length for optimal sheet metal cutting

Austrian quality - in use worldwide

ABLÄNGPROFI 1250 ES

Cross cutting machine/ Cut to length machine - ABLÄNGPROFI 1250 ES

Dimension:	L 1800 / B 1300 / H 1400 mm
Weight:	700 kg
Sheet width:	1250 mm
Product:	Cut-to-length line
Color:	RAL9005 - jet black and RAL7035 - light gray



Cutting performance: maximum 1.25 mm performance steel 400N / mm²
with integrated electric scissors for cross-cutting

Control: Siemens

Connected load: 220V / 16 amps

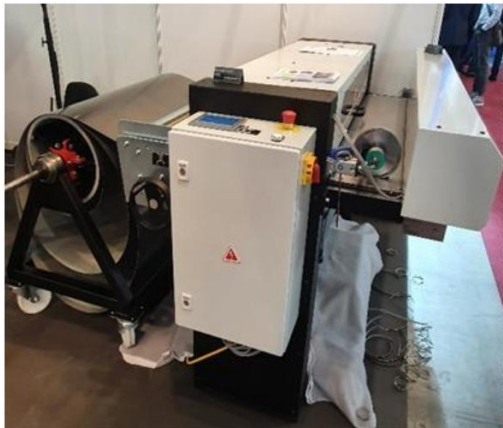
Sheet metal thickness: for all standard roofing qualities

- galvanized: 1.25 mm
- Aluminium, Copper, Zinc: 1.50 mm
- Stainless steel: 0.80 mm

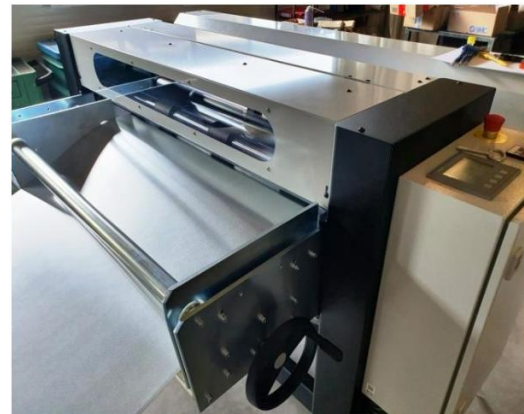
Optional:

- Upgrading / conversion to the SP1250ES splitting machine (additional longitudinal division with 4 knives)
- Sheet width up to 1500mm
- Siemens touch screen
- adjustable control panel (arm)
- Waste optimization
- Straightener
- Alternatively with hand scissors (HS) or guillotine scissors (TS)

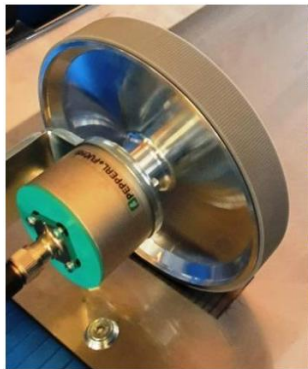
Cut-to-length professional with a decoiler



Sheet metal infeed of the system (with adjustable guide width)



Length measuring wheel



Width adjustment wheel at the sheet metal infeed



Siemens Control



Top view



Cutting professional with hand scissors



UNROLLING & STORING METAL COILS IS A TOPIC FOR YOU?

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UNCOILER „small“

For uncoiling and securing sheet metal rolls

- **Dimension**[LxBxH]: 1000x500x650mm
- **Weight:** app. 60 kg
- For coils up to max. 800 kg
- Ideal for small and large rolls, up to a coil width of 1000mm (also combinable).
- Alternatively also available with continuous roles.
- Color: RAL 9005 – jet black





View from above (continuous rolls also possible)



Front view (rollable, including parking brake)



Stable frame and castors with locking brakes



divided rolls



Ball bearing rollers

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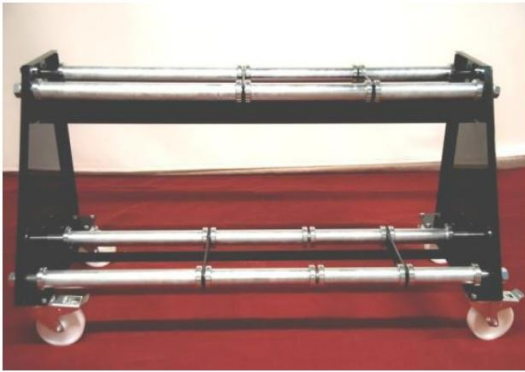
UNCOILER „big“ – Model „Spenglerprofi“

For unrolling and securing sheet metal rolls

- Dimensions [LxWxH]: 1830x690 / 1000x910 mm
- Weight: 100/120 kg
- Maximum payload: 1200 kg / 1500 kg
- 7 compartments (individually ball-bearing)
 - Loading for the following coil widths: 1 x 400/670/330 mm each at the top
Below: 1 x 30/500/250/200 mm - max. coil diameter: 550mm!
- 11 compartments (individually ball-bearing)
 - Loading for the following coil widths: 1 x 400/670/330 mm each at the top
Below: 2 x 30/500/250/200 mm - max. coil diameter: 550mm!
- Individual roll width on customer request
- Color: RAL 9005 – jet black
- Swivel castors: 4 - 6 pieces



Front view



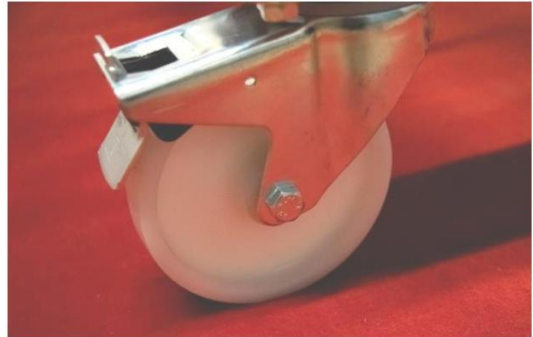
Ball bearing rollers



Side view of both models



Swivel castor with parking brake



Stable side handles for pulling / pushing



Model with 11 compartments



DECOILING & SECURE IS A TOPIC FOR YOU?

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DECOILER 1000 mm or 1250 mm

For decoiling and secure metal coils

- For sheet metal rolls up to 1,000kg or 1,200kg
- Expanding mandrel with 5 pressure profiles
- For ideal clamping even without a core
- With clamping brake for ideal adjustment of the rolling resistance
- Optionally with hand shears TS1000 or TS1250
- Dimensions[LxWxH]: 1000 or 1250x700x930mm
- Color: RAL 9005 – jet black
- Weight: 100 kg or 120 kg



The decoiler is supplied on rolls for convenience positioning. It is also included in the scope of delivery an adjustable foot for support and additional stabilization.

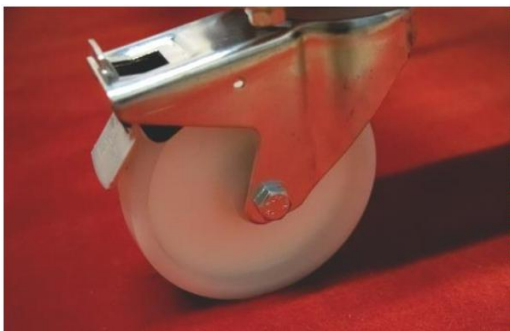
Decoiler (front view)



Stable expanding mandrel



Wheel with brake



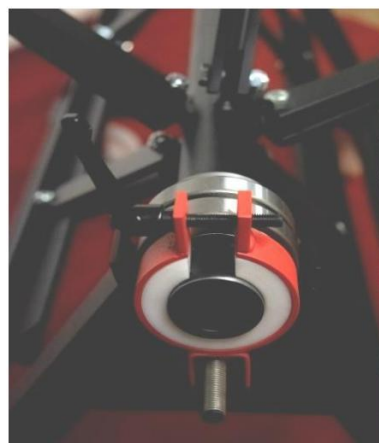
Spindle for adjusting the expanding mandrel



Foot adjuster



Clamp brake



DECOILING & CUTTING IS A TOPIC FOR YOU?

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DECOILER with scissor TS1000 or TS1250

For decoiling and cutting metal coils

- For sheet metal rolls up to 1,000kg or 1,200kg
- Expanding mandrel with 5 pressure profiles
- For ideal clamping even without a core
- With clamping brake for ideal adjustment of the rolling resistance
- With hand shears TS1000 or TS1250
- Dimensions[LxWxH]: 1750x1000-1500x1300mm
- Color: RAL9005 – jet black
- Weight: 140 kg or 160 kg

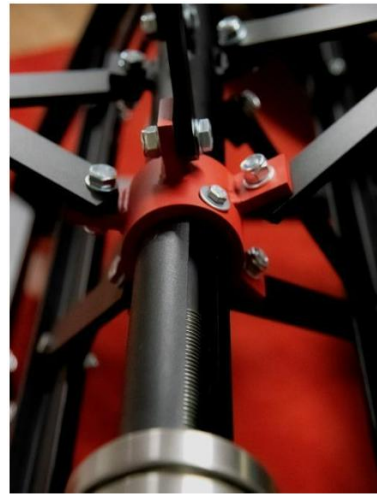


The decoiler is supplied on rolls for convenience positioning. It is also an adjustable foot for support and additional stabilization included in the scope of delivery.

Decoiler with extended frame for mounting the hand shears



Stable expanding mandrel



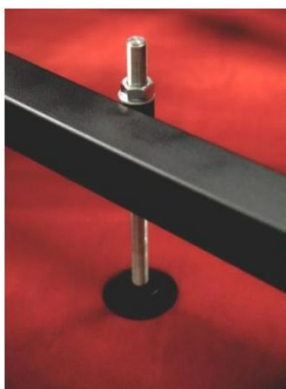
Decoiler with retracted hand shears



Star grip for adjusting the frame of the hand shear



Locking foot



Clamp brake



UNCOILING, SECOURING & STORING OF COILS IS A TOPIC FOR YOU?

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Octopussy 8000

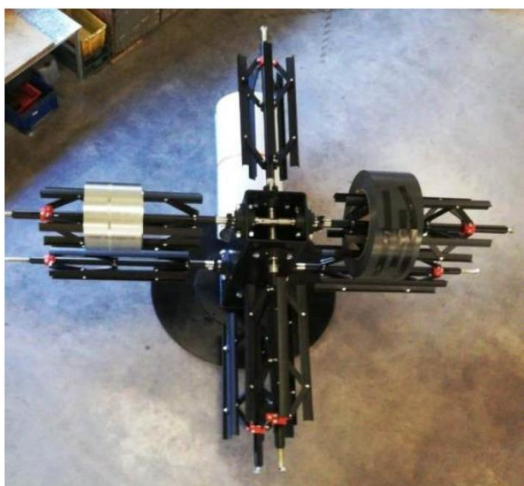
Decoil tower for storing, uncoiling and tensioning sheet metal coils

- For sheet metal rolls up to max. 500 kg
- Tower can be rotated manually by 90°
- Expanding mandrel with 5 pressure profiles
- For ideal clamping even without a core
- With clamping brake for ideal adjustment of the rolling resistance
- With 8 stations as standard, expandable to 12
- Dimensions: 3450x3450x1500mm [LxWxH]
- Empty weight: 1200 kg



Top view

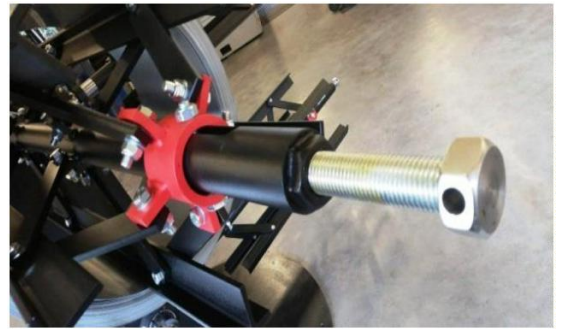
Station



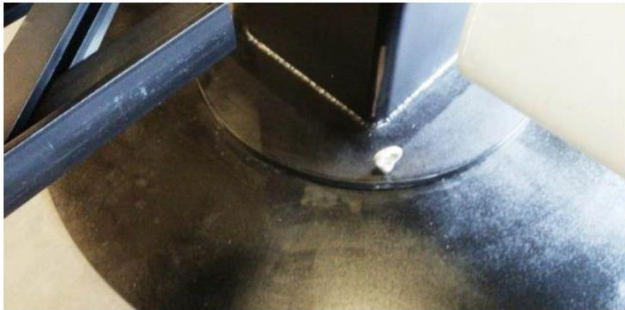
Parking brake



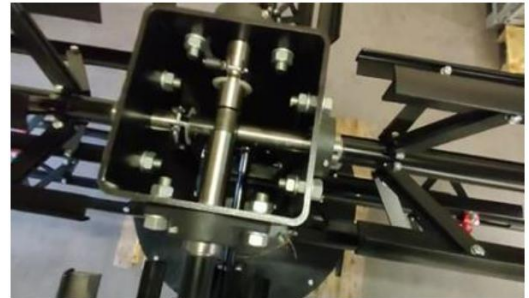
Clamping crank of the expanding mandrel



Snap-in screw on the base



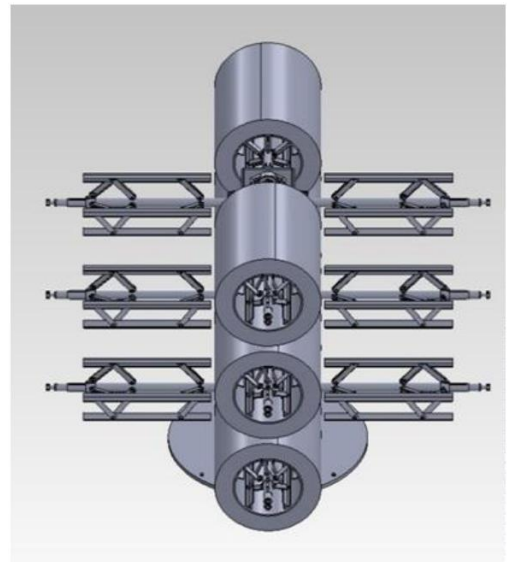
Interior view of the tower from above



Station with sheet metal coil



Version with 12 stations



STORING & STORING METAL COILS IS A TOPIC FOR YOU?

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PROFI COIL TOWER for decoiler

Compact storage for sheet metal

Coils in the smallest of spaces for a large storage capacity or in connection with a production machine

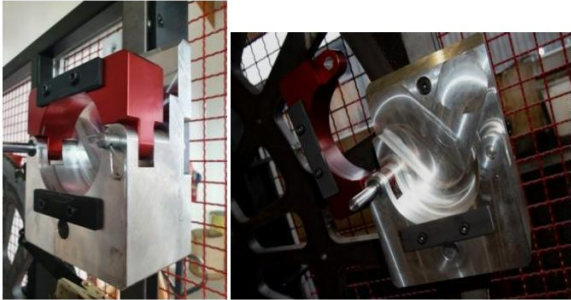


- Dimensions: 2500x2200x4810-6500mm [LxWxH]
- Load capacity per reel up to max. 800 kg
- Standard 8 stations, option from 4 to 12
- Maximum station width: 1400 mm
- Maximum reel diameter: 800 mm
- Safe storage and management
- Fast material removal
- Ideal material flow
- Easiest to use
- With feet (firmly anchored to the floor)
- With loading trolley
- With guide for unrolling the sheet
- Color: RAL9005 – jet black and RAL7035 – light grey (control unit)

Guide for unrolling the sheet metal from the reel



Loading trolley (included)



Quickfix for the reels (closed / open)

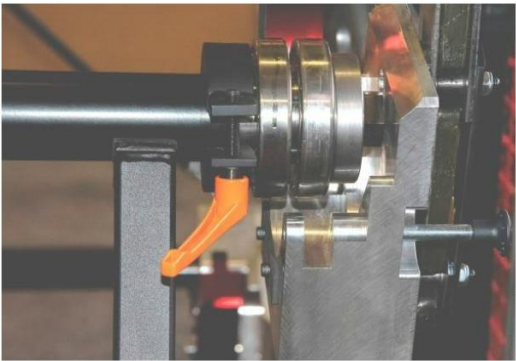


Wheel with chain



Protective grille on the coil tower

Brake on the reel



REWINDING METAL COILS IS AN TOPIC FOR YOU?

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Rewinding for optimal metal coil cutting

Austrian quality - in use worldwide

UMSPULPROFI 1250

Rewinding System

UP 1250

Dimensions: L 3600 / W 3700 / H 1500 mm

Weight: app. 2000 kg

Coil width: 1250 mm

Product: Rewinding system consisting of decoiler, cut-to-length unit with electric shears (ES) and recoiler



Cutting performance: maximum 1.25 mm performance steel 400N / mm² with integrated electric scissors

for cut-to-length

Control: Siemens

Color: RAL9005 – jet black and RAL7035 – light grey

Power connection: 220V/16 Ampere

Sheet metal thickness: for all standard roofing qualities

- galvanized: 1.25 mm
- Alu, Copper, Zinc: 1.50 mm
- Stainless steel: 0.80 mm

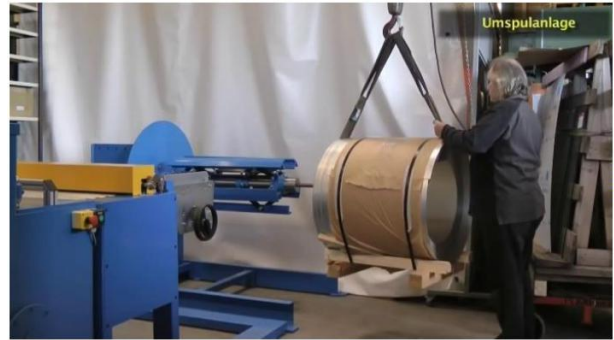
Optional:

- Upgrading / conversion with splitting machine SP1250ES (additional longitudinal division with 4 knives)
- 380 V / 16A connection
- Sheet width up to 1500mm
- Siemens touch screen
- adjustable control panel (arm)
- Waste optimization
- Storage table

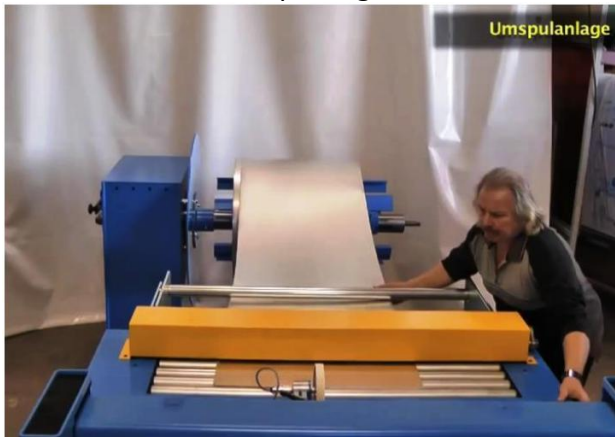
Rewinding system with cut-to-length unit



Loading of the decoiler



Insertion of the sheet into the cut-to-length unit or splitting unit



Insert / clamp sheet metal in recoiler



ELGO control



The finished coil is loaded onto a pallet



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Splitting for optimum of sheet metal cut

Austrian quality – worldwide in operation

The Splitting System SPALT-PROFI 1250 with Material Management System

- Length and cross cutting line
- Longitudinal division standard
4 pairs of knives
- 1.5mm performance steel
400N / mm²
- Hand scissors, electric roller shears or guillotine shears
- Material width 1250mm to 1500mm
- Siemens touchscreen
- manual or automatic adjustment of the upper shaft for waste optimization
- Splitting knife adjustment manually or electronically
- Versions with and without material management



Dimensions: L 2.00 m - 12.00 m
W 2.50 m
H 1.30 m – 4.00 m

Weight: variable, from 1.100 kg - 10,000 kg

Control: Variable - manual to fully automated - Siemens

Sheet thickness: for all standard roofing qualities:
Steel >400N/mm²: 1.25 mm
Alu, Copper, Zinc: 1.50 mm
Stainless steel: 0.80 mm

Front view



Control via display



Straightener



Material feed lift



Material storage (2 x 3 t)

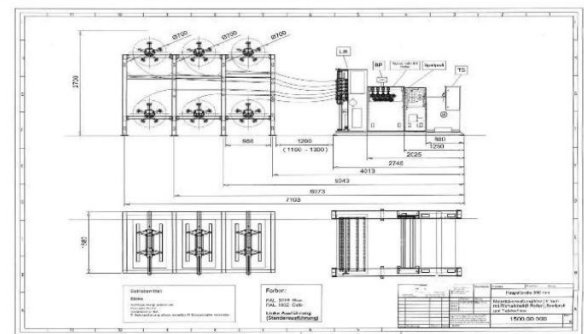
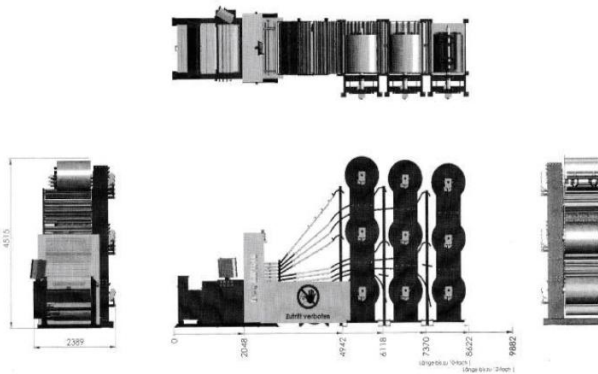


Infeed to material feed lift



Large material management system for 3t coils

Small material management system for 1.5 t coils



CUTTING & CUTTING TO CUTTING PROFILES IS A TOPIC FOR YOU?

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Cut & trimming table

With and without hand scissors

- Dimensions: 2000x1000x900 mm [LxWxH]
- Height adjustable, from 700 to 1200 mm
- Available in 2 or 3 m version, connectable up to 6m
- Color: RAL9005 – jet black
- Weight: 110 kg (including hand scissors)



Cutting and cross-cutting table (optionally including hand scissors TS 1000 or TS1250 mm)

Cutting and lengthening table without scissors



Lower storage compartment



Height adjustable legs



Hand scissors in folded condition (integrated turning mechanism)



Swivel castors with and without brakes



With 2 measuring tapes and edge protection

Measuring tape without using Scissors - 0 – from table edge

Second tape measure with 0 from the knife cut edge



Hand scissors with hold-down device (rubberized)

IS STORAGE AND CUTTING A TOPIC FOR YOU?

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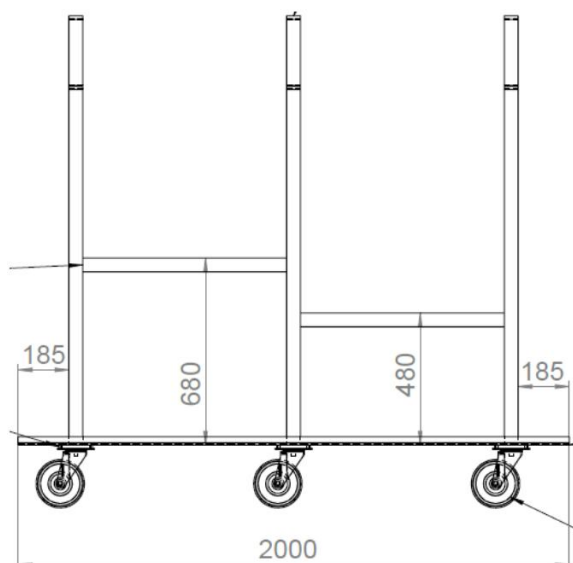
Sheet metal trolley / sheet metal frame

Suitable for the storage and transport of sheet metal up to a size of 3000 x 1500 mm

- Mobile on 4 swivel castors, 2 with parking brakes
- 10 compartments each 6.5 cm wide
- Max. Load capacity 1 000 kg
- Dimensions [LxWxH]: 2000x800x1800 mm
- Color: RAL 9005 – jet black
- Weight: approx. 100 kg



Compartment / section dimensions



IS PROFILING A SUBJECT FOR YOU?

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Hand Bender *(exclusively produced for BiegetecAT)*

Bender S 100

Bending up to 100 °
Insertion depth from 5 - 100 mm
material thickness up to 1 mm
Weight: 1.3 kg



Bender S 150

Bending up to 100 °
Insertion depth from 5 - 150 mm
material thickness up to 1 mm
Weight: 1.3 kg



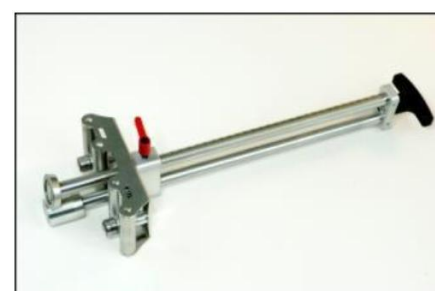
Bender L 250

Bending up to 100 °
Insertion depth from 5 - 250 mm
material thickness up to 1 mm
Weight: 1.95 kg



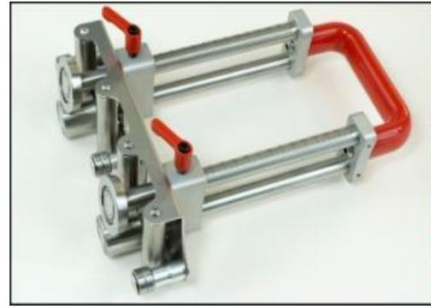
Bender L 350

Bending up to 100 °
Insertion depth from 5 - 350 mm
material thickness up to 1 mm
Weight: 2.3 kg

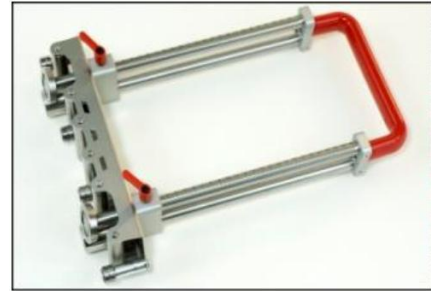


Bender XL 150

Bending up to 100 °
Double leadership
Insertion depth from 5 - 150 mm
material thickness up to 1 mm,
especially suitable for wall
connections
Double rebate profiles
Weight: 2.7 kg

**Bender XL 250**

Bending up to 100 °
Double leadership
Insertion depth from 5 - 250 mm
Material thickness up to 1 mm,
especially suitable for wall
connections
Double rebate profiles
Weight: 3.9 kg

**Bender XL 350**

Bending up to 100 °
Double leadership
Insertion depth from 5 - 250 mm
Material thickness up to 1 mm,
especially suitable for wall
connections
Double rebate profiles
Weight: 4.5 kg



- All parts made of high quality stainless steel. Suitable for all weather conditions.
- 16 mm stainless steel rods with laser marking.
- Stainless ball bearings
- Bending wheel with an angle of 80 ° to bend metal sheets up to 100 °.
- Adjustable distance setting for different material thicknesses from 0.3-1mm.
- Highest quality and functionality
- Made in Austria
- All parts are also available as spare parts

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Seaming Machine – The Seaming Pro® – New Generation

(exclusively produced for P. F. Freund & Cie. GmbH)

The Seaming Pro is a machine for the production of angled seams and double standing seams on pre-profiled panels on the roof and facade in one operation. The machine also has a cutting function.

- Variable working speed
- Forward and reverse
- 1 device for 3 uses - double standing seam, angled seam and cutting off the old seam when tearing off.



The Seaming Pro is suitable for all common materials to max. 0.7 mm thickness:

- Titanium zinc up to 0.70 mm
- Copper up to 0.70 mm
- Aluminum up to 0.70 mm
- Colored steel up to 0.60 mm
- Galvanized sheet steel up to 0.60 mm
- stainless steel (max. 1.4301/V2a and max. 500N/mm²)



Dimension: 300 x 205 x 140 mm [LxWxH]

Weight: 6,5 kg (without cordless
Screwdriver)

Requirements for the cordless screwdriver (not included in delivery):

Max. Permissible torque: 135 NM

Min. Torque: 90 - 100 NM

Recommended speed: 0-1800 rpm



in a handy case

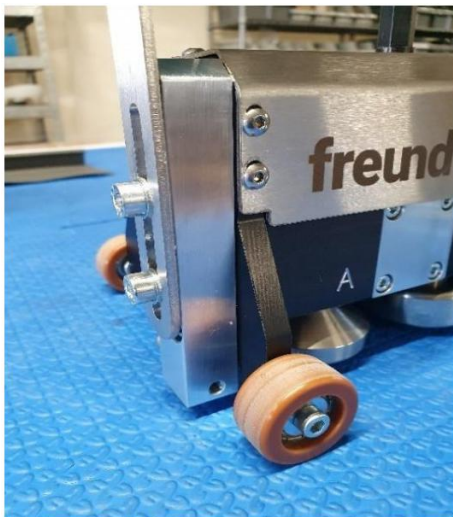
Bottom view, wider rolls on the fold



10 mm attachment for the cordless screwdriver



More stable holder of the cordless screwdriver
Adjustable wheels for 25, 32 and 38 mm



Guide roller in front of the device



With cutting rollers



Placement on the seam



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